

components are easy to install.

Date Sheet & Brochure

WOCHN Standing seam clamp AC-02A is rail-less system specifically made for Lysaght Klip-lok 700 metal seam roofing. The clamp maintains the elegance of your standing seam metal roof with no harm to the roof material. Pre-assembled side-bolts for super quick install. Installation is as simple as placing the clamp on the seam and tightening the setscrew to the specified tension to reach maximum holding strength.



roof.

metal seam roofing.



Technical Data

| Max pull out load vertical to roof: | 7.8KN | |
|-------------------------------------|-----------|--|
| Screw tension: | up to 4NM | |
| Ultimate Tensile Strength: | 62 | |
| Tensile Yield Strength: | 42 | |
| Fatigue Strength: | 100 Mpa | |
| Shear Modulus: | 26.0 Gpa | |
| Shear Strength: | 205 Mpa | 90 |
| Hardness, Knoop: | 21 | |
| Hardness, Vickers: | 701 | ⁶⁰ 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 |
| Elongation at Break: | 0.80% | |
| Modulus of Elasticity: | 69.0 Ga | |

Unit: mm

Quick Installation Guide



Step 1: Confirm the Lysaght Klip-lok 700 metal seam roofing and clamp position.



Step 2: Put the mid clamp on Clamp.



Step 3: Put the end clamp on Clamp.

Torque value: 12 N.m



Step 4: Put the module on clamp and fasten.

Torque value: 12 N.m